EXPLANATION OF REFERENCE NUMERALS

- 10: an extruder
- 11: a hopper
- 12: a molding die
- 13: a winder
- 14: feed rollers
- 15: a bath
- 16: take-up rollers
- A: a low density portion
- B: a high density portion
- 19: a cutting device
- 25: a water supply valve
- 26: a drainage valve
- 30: resin molded article having a spring structure